



Welders and Pipe Fitters

Overview:

Responsible for various types of weld preparation, welding and weld finishing operations to manufacture product to customer drawings, specifications, or other forms of instruction.

Responsibilities:

- Weld, layout and fit-up carbon steel and/or alloy steel based on construction drawings.
- Must pass Aluminum and Pipe weld test.
- Workmanship must meet Company standards for quality including radiographic repair rate.
- Productivity level must consistently equal the Company's established productivity requirements, as defined by work instructions.
- Follow LPP safety policies and procedures as outlined in the Safety Manual.
- Instruct and direct work of others, as required.

Qualifications:

- Successful completion of internal welding test.
- Two year applicable welding experience.
- Perform welding assignments with minimal supervision.
- Knowledge of wire and filler materials applications for various steel alloys, aluminum, and some exotic materials.
- Working knowledge of fixturing and weld set up parameters (amps, volts, etc)
- Use conventional and precision measuring instruments.
- Proficient in assigned welding techniques.
- Knowledge of welding equipment.
- Finish grinding applications using manual and power tools.
- Read Construction drawings and/or welding instructions.
- Must demonstrate the desire to perform in a professional manner as a member of a team, as well as a team leader, to give inputs on activities that will help complete project assignments in a timely and efficient manner while upholding the quality and safety standards.

Apply online at <https://employees-leamericas.icims.com/jobs/4994/welder/job?mobile=false&width=860&height=500&bga=true>

[&needsRedirect=false&jan1offset=-360&jun1offset=-300](#) or in person Monday - Friday, 8am - 4pm at 945 W. Keystone Ave, Catoosa, Ok. 74015

Fabrication Material Handler

Overview:

Responsible for stocking, inventorying and handling of shop materials.

Responsibilities:

The Class A Material Handler shall be responsible for, but not limited to, the following:

- Load and unload trucks.
- Stock and issue materials, accept/reject material based upon P.O., Specifications & other requirements.
- Update material movements and location changes by using the Tracking system.
- Count, handle and store all parts and materials in proper location.
- Maintain a productivity level that is consistently equal to the Company's established requirements, as defined by work instructions.
- Workmanship must meet the Company's quality standards.
- Follow LENA safety policies and procedures as outlined in the Safety Manual.
- Instruct and direct work of others.
- Learn and abide by the Linde Code of Ethics and Code of Conduct. Demonstrate honesty, integrity, and professionalism in all communications, actions and decisions.

Qualifications:

- Successful completion of internal welding test.
- Two year applicable welding experience.
- Perform welding assignments with minimal supervision.
- Knowledge of wire and filler materials applications for various steel alloys, aluminum, and some exotic materials.
- Working knowledge of fixturing and weld set up parameters (amps, volts, etc)
- Use conventional and precision measuring instruments.
- Proficient in assigned welding techniques.
- Knowledge of welding equipment.
- Finish grinding applications using manual and power tools.
- Read Construction drawings and/or welding instructions.
- Must demonstrate the desire to perform in a professional manner as a member of a team, as well as a team leader, to give inputs on activities that will help complete project assignments in a timely and efficient manner while upholding the quality and safety standards.

Apply online at <https://employees-leamericas.icims.com/jobs/5183/fabrication-material-handler/job> or in person Monday - Friday, 8am - 4pm at 945 W. Keystone Ave, Catoosa, Ok. 74015

Painter

Overview:

Responsible for painting fabricated structures and equipment.

Responsibilities:

- Apply industrial coatings per recommended thickness.
- Mix, thin and adjust spray equipment for proper atomization.
- Check prime job and apply second coat to specified thickness.
- Productivity level must consistently equal the Company's established productivity requirements, as defined by work instructions.
- Workmanship must meet the Company's quality standards.
- Follow LPP safety policies and procedures as outlined in the Safety Manual.
- Maintain records on paint.

Qualifications:

- Two years industrial paint experience.
- Paint with minimal supervision.
- Familiar with various coatings.
- Knowledge of fast and slow evaporating solvents.
- Familiar with effects temperature and humidity have on coatings.
- Use dry film thickness gauge, wet mil gauge, and holiday detector equipment.
- Familiar with drawing and understand data sheets on paint.
- Must demonstrate the desire to perform in a professional manner as a member of a team, as well as a team leader, to give inputs on activities that will help complete project assignments in a timely and efficient manner while upholding the quality and safety standards.

Apply online at <https://employees-leamericas.icims.com/jobs/5005/painter/job> or in person Monday - Friday, 8am - 4pm at 945 W. Keystone Ave, Catoosa, Ok. 74015

Assembler

Overview:

Responsible for ensuring the various components are ready and properly assembled.

Responsibilities:

- Locate and set equipment, structural members, and assemble welded pipe spools with allowable tolerances.
- Check spools with drawings and determine the line is ready to install.
- Lift, position and assemble components with in allowable tolerances.
- Check material for correct grade, type, and size.

- Ensure piping is clean internally of foreign particles (grit, weld slag, etc.) prior to assemble.
- Assemble braces in place
- Coordinate hydrotesting with Assembly Department Supervisor and Quality Control to determine correct pressure and method of conducting test.
- Productivity level must consistently equal the Company's established productivity requirements, as defined by work instructions.
- Workmanship must meet the Company's quality standards.
- Follow LPP safety policies and procedures as outlined in the Safety Manual.
- Instruct and direct others as required.

Qualifications:

- Two years applicable assembly experience.
- Perform assembly assignments with minimal supervision.
- Read and interpret drawings.
- Knowledge in proper operation of cranes and power tools.
- Knowledge of equipment such as vessels, relief devices, pumps, compressors, coolers, instruments, exchangers, filters, etc.
- Use of hydrotest equipment, blind flanges, stud bolts and gaskets.
- Must demonstrate the desire to perform in a professional manner as a member of a team to give inputs on activities that will help complete project assignments in a timely and efficient manner while upholding the quality and safety standards.

Apply online at <https://employees-leamericas.icims.com/jobs/5212/assembler/job> or in person Monday - Friday, 8am - 4pm at 945 W. Keystone Ave, Catoosa, Ok. 74015

Structural Welders

Overview:

Responsible for various types of weld preparation, welding and weld finishing operations to manufacture product to customer drawings, specifications, or other forms of instruction.

Responsibilities:

- Weld, layout and fit-up carbon steel and/or alloy steel based on construction drawings.
- Workmanship must meet Company standards for quality including radiographic repair rate.
- Follow LENA safety policies and procedures as outlined in the Safety Manual.
- Productivity level must consistently equal the Company's established productivity requirements, as defined by work instructions.
- Instruct and direct work of others, as required.

Qualifications:

- Successful completion of internal welding test.
- One year applicable welding experience.

- Perform welding assignments with minimal supervision.
- Knowledge of wire and filler materials applications for various steel alloys, aluminum, and some exotic materials.
- Working knowledge of fixturing and weld set up parameters (amps, volts, etc)
- Use conventional and precision measuring instruments.
- Finish grinding applications using manual and power tools.
- Knowledge of welding equipment.
- Read Construction drawings and/or welding instructions.
- Must demonstrate a proficiency in the following welding process, but not limited to; GMAW AND FCAW.
- Must demonstrate the ability to work from drawings to perform layout and fit-up operations.
- Must demonstrate the ability to use the following cutting devices, but not limited to; Plasma, Carbon-Arcing, and Hand Torches.
- Must demonstrate the desire to perform in a professional manner as a team member as well as to give inputs on activities that will help complete project assignments in a timely and efficient manner while upholding the quality and safety standards.