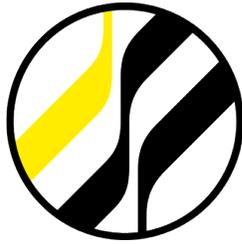


# Kelvion



**Kelvion Inc.,  
designs, markets, and manufactures air cooled heat exchangers  
and are located at Tulsa's Port of Catoosa near Tulsa, Oklahoma**

## **Open Positions**

### **STRUCTURE BRAKE OPERATOR (1 position)**

**1 position on day shift**

**Depending on the workload, overtime will be required.**

Ability to set up and operate power brake to bend, notch, punch, form rolls, arc, or straighten metal plates or sheet metal and structural shapes to blueprint or sketch specifications; selects, positions, and aligns dies in machine ram and bed. Detail layout on work stock from blueprints or templates with ability to verify dimensions of work piece. 2 or more years of experience in required machine. Must be able to operate overhead crane, forklift is a plus. CNC program knowledge is a plus. Operate 300 ton brake. Must be able to read prints and calculate measurements. **Ability to lift up to 50lbs with or without accommodations.**

### **NOZZLE FITTER WELDER (2 positions)**

**2 positions on the night shift**

**Depending on the workload, overtime will be required**

Properly measures and tack welds nozzle in place per blue print using a variety of welding processes to meet quality standards. Proficient in blueprint reading for layout. Must be able to correctly fit fabricated and forged components to assemble Header components. Position, align, and fit components together and tack-welds parts to secure in position for welding using correct welding process and procedure. Set up welding equipment for the type of material being used. Must meet code requirements to weld. Hammer wedges and drift pins. Grind rough edges, surplus weld, or scale, using portable grinder. Position and turn clamps, and bolts using hand or wrenches. Position work pieces manually or by using overhead or jib cranes. Proficient with a cutting torch and/or plasma cutter. Must be proficient in reading and the proper execution for measuring devices such as tape measures, squares, levels. Maintains production record of parts and jobs fabricated as required by the Department Manager. High School Diploma or equivalent preferred. Must pass American Society of Mechanical Engineering welding test. **Ability to lift up to 50lbs with or without accommodations.**

### **FITTER WELDER (1 position)**

**1 position on the day shift**

**Depending on the workload, overtime will be required**

Weld metal parts together to fabricate our product by performing the following duties. Proficient in blueprint reading for layout. Must be able to correctly fit and weld fabricated and forged components to assemble Header components with Shielded Metal Arc Welding, Gas Metal Arc Welding, and/or Gas Tungsten Arc Welding Process as required. Position, align, and fit components together and tack-weld parts to secure in position for welding using correct welding process and procedure. Set up welding equipment for the type of material being used. Hammer wedges and drift pins. Grind rough edges, surplus weld, or scale, using portable grinder. Position and turn clamps, and bolts using hand or wrenches. Position work pieces manually or by using overhead or jib cranes. Straighten warped or bent parts with a straightening press. Proficient with a cutting torch and/or plasma cutter. Must be proficient in reading and the proper execution for measuring devices such as tape measures, squares, levels. Maintains production record of parts and jobs fabricated as required by the Department Manager. High School Diploma or equivalent preferred. Must pass American Society of Mechanical Engineering welding test. **Ability to lift up to 50lbs with or without accommodations.**

### **SHIPPING MATERIAL HANDLER (1 position)**

**1 position on the day shift**

**Depending on the workload, overtime may be required**

**MUST PASS A DOT PHYSICAL AND DRIVE A BOX TRUCK**

Loads, unloads, and moves materials within or near plant, yard, or work site. Reads Bill of Material or follows oral instructions to ascertain materials needed to be prepared for shipment. Conveys materials from storage or work sites to designated area. Secures lifting attachments to units/ bundles and conveys load to destination or signals crane or hoisting operators to move load to destination. Attaches identifying tags or labels to materials or marks information on cases, bales, or other containers. Loads trucks with industrial fork truck; stacks or assembles materials into bundles and bands bundles together. Must have computer skills to cross-train in all areas of the shipping and warehouse departments. Lifts heavy objects by hand or with power hoist, and cleans work area, machines, and equipment. Assembles crates to contain products such as motors, vib switches, mechanical, parts orders. Operates industrial truck or overhead cranes to assist in loading or moving materials and products. **Ability to work at height and lift up to 50lbs with or without accommodations.**

### **PLASMA/OXY FUEL CUTTING MACHINE OPERATOR (1 position)**

**1 position on the night shift**

**Depending on the workload, overtime will be required**

Sets up and operates Plasma/Oxy Fuel Cutting machine. Ability to cut metal plates and structural shapes to dimensions, contour, and bevel specified by blueprints, layout, work orders, and templates; lift, position, and clamp metal stock onto bed of machine; position work pieces manually or by using overhead or jib cranes. Assemble hoses from torch to regulator valves and cylinders of oxygen and fuel gas, such as acetylene, hydrogen, propane, or propylene. Select and install torch tip and computes gas pressure and mixture, and speed of cut, according to type and thickness of metal, data charts, or record of previous cuts; push button to adjust sliding arm from side or overhead carriage to position torch over cutting line, and to adjust height of head over work piece to make longitudinal cuts; adjust length of radial arm to cut out arcs or circles. Ability to tilt angle of torch to cut bevels; enter commands or manually adjusts machine controls to correct malfunctions or out-of-tolerance machining. Operate machine manually to perform functions when automatic programming is faulty or machine malfunctions as applicable. Notify supervisor of discrepancies. Discuss with supervisor or programming personnel to resolve problems and control media errors. Ability to read gauges to obtain selected gas pressure and mixture and set speed of cutting action. Ability to push button machine to automatically light torch, preheat metal to oxidizing temperature, and open valve to release additional oxygen to cut through metal. Ability to push button to automatically position torch at cutting line and to start machine moving along line. Maintain records of operating data. Maintains production record of parts and jobs fabricated as required by the Department Manager. Lay out cutting lines, using rule, tape, and square; clamp two or more plates together for simultaneous cutting. Move materials by operating Industrial Forklifts. High School Diploma or equivalent preferred. **Ability to lift up to 50lbs with or without accommodations.**

**CNC MACHINIST (2 positions)**

**2 positions on night shift**

**Depending on the workload, overtime will be required**

Set up and operate numerical control machines or machining centers to perform various machine functions such as cutting, drilling, milling, reaming, boring, and broaching of metallic and nonmetallic work pieces. Ability to read and interpret blueprints, planning sheets, sketches, and related technical data to determine tooling requirements, setup procedures, control settings, and machining methods and sequences. Mount, align, and secure tooling, attachments, and work piece on machine using overhead crane. Assemble cutting tools in tool holders and position tool holders in machine spindles as specified or inserts cutting tools in specified machine magazines. Load control media such as tape, card, or disk, in machine controller or enters commands to retrieve preprogrammed instructions from database. Capable of proper set up, interpretation and verification of correctness of program to be used on machine. Calculate and set machine controls to position spindle in relationship to work piece and to regulate factors such as cutting depth, speed, feed, and coolant flow. Manipulate controls and enter commands to index cutting tool to specified set point and to start machine. Ability to start machine and monitor displays and machine operation to detect malfunctions. Observe and listen to machine operation to detect malfunctions. Prefer 2 years of experience. **Ability to lift up to 50lbs with or without accommodations.**

**ASSEMBLER (4 positions)**

**2 positions on the day shift**

**2 positions on the night shift**

**Depending on the workload, overtime will be required.**

Must be able to distinguish color codes on parts. Must be able to stand and walk all day as well as use hand tools. Forklift experience is a plus. **Ability to lift up to 50lbs with or without accommodations.**

**HEADER LEADMAN (\*\*DIRECT HIRE\*\* - 1 position)**

**1 position on the night shift**

**Depending on the workload, overtime on weekend may be required**

Assists Header Department Manager in the overseeing of production and non-production Department affairs. Identifies and assists in coordinating and accomplishing day to day operation of flow in the shop. Work directly with the Department Manager to ensure production and quality needs are achieved. Manage and control manpower including attendance in the responsible area to secure line capacity and to meet delivery schedule. Able to document data and write clear reports (production, rework, quality, line stop etc.). Monitor quality in accordance with the company ISO Quality Plan. Estimates, requisitions, and inspects material quality. Examines items produced to determine if items meet specifications. Interprets specifications, blueprints, and job orders to employees and assigns duties. Establish or adjust work procedures (QWI – Quality Work Instruction) to standardize good work practices and to ensure quality of work. Conduct safety bi-weekly meeting (Toolbox) to build safety awareness in the work place with zero injury target. Reinforce safety policy and rules including identify potential hazards in the work area and reduce or eliminate them. Recommends measures to improve production methods, equipment performance, and quality of product to Header Manager. Suggest changes in working conditions and use of equipment to increase efficiency of the department, or work crew. Analyze and resolve work problems, or assist workers in solving work problems. Studies production schedules and estimates worker hour requirements for completion of job assignment. High school diploma or general education degree (GED). Minimum 3 years in a manufacturing environment required. **Ability to lift up to 50lbs with or without accommodations.**

**Interested applicants may apply in person at:**

Kelvion Inc., 5202 West Channel Road, Catoosa, OK 74015

**Interested applicants may also email resumes to:**

HR.Catoosa@Kelvion.com

**Kelvion Inc., offers excellent benefits including:**

- Competitive wages
- Employer matching 401(k) up to 4% of employee deferral
- Medical, Dental and Vision Insurance for employee & dependents

- Life Insurance and Disability Benefits
- Vacation, Sick and Personal Leave
- Holiday Pay
- Safety boots and Prescription Safety Glasses

**Kelvion Inc., is an Equal Employment / Affirmative Action Employer.**

This contractor and subcontractor shall abide by the requirements of 41 CFR §§ 60-1.4(a), 60-300.5(a) and 60-741.5(a). These regulations prohibit discrimination against qualified individuals based on their status as protected veterans or individuals with disabilities, and prohibit discrimination against all individuals based on their race, color, religion, sex, sexual orientation, gender identity or national origin. Moreover, these regulations require that covered prime contractors and subcontractors take affirmative action to employ and advance in employment individuals without regard to race, color, religion, sex, sexual orientation, gender identity, national origin, protected veteran status or disability.